



Canfield Technologies, LLC

**Technical Data Sheet
60% Tin/40% Lead
Stained Glass Wire Solder**



60% Tin/40% Lead is a general purpose solder used in the soldering of copper and copper alloys and/or ferrous based alloys. The most popular of the tin/lead alloys for stained glass.

Technical Data

- Color: Gray/Silver
- Melting Range: 361° - 376°F (solid to liquid)
- Shear Strength 5700 psi
- Tensile Strength 6400 psi

Use with adequate ventilation and proper personal protective equipment. See SDS for any specific emergency information.

Do not dispose of any hazardous materials in non-approved containers.

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