



Canfield Technologies, LLC

Diamond Lead-Free Came

BEAUTIFUL SHINE ■ STRONG, YET LIGHTER THAN LEAD CAME
ENVIRONMENTALLY SAFE ■ EASY TO WORK WITH
PATINAS BEAUTIFULLY

Melting Temperature 440⁰ F ■ Density 0.264 Lbs. Per Cubic Inch
Available in spools and boxes depending on profile



DIAMOND LEAD-FREE WIRE SOLDER

Diamond Lead-Free Solder is specifically manufactured for use on lead-free came due to its low melting temperature. It has also become popular for traditional stained glass applications due to the low melting temperature.

Due to the melting temperature of the came and solder we recommend that you keep your iron set between 300 - 400⁰.

Technical Data:

| | |
|-----------------------|---|
| Melting Temperature: | 281 ⁰ F (138 ⁰ C) |
| Tensile Strength | 8,000 PSI |
| Density | .315# per cubic inch |
| Dimensionally stable. | |

Works well with Solder-Mate ELEVEN, Blu Glass Flux, Copper-Mate Self Cleaning Flux and Canfield Water Soluble Flux. Available in ½# spools only.

1 Crossman Road South, Sayreville, NJ 08872
Tel: 732-316-2100 ■ Fax: 732-316-2177 ■ Toll Free 800-526-4577

www.solders.com

