



TECHNICAL DATA SHEET 96% Tin/4% Silver

Lukens' 96/4 solder is cadmium free and lead free. This alloy has a bright finish, is a perfect color match to stainless steel, and meets high strength requirements.

- Has the strongest bond of soft solders.
- Resists corrosion better than any of the more common tin/lead alloys.
- Contains 96% Tin, 4% Silver

TECHNICAL DATA:

- Temperature Range: 430° (Solid to Liquid)
- Shear Strength: 11,200 PSI
- Tensile Strength: 15,000 PSI

Use Canfield's Sil-Can Liquid Soldering Flux for best results.

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